

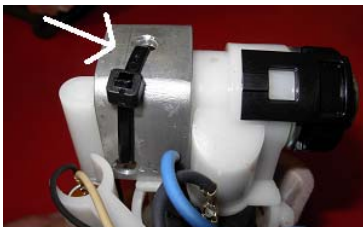
## WR 250 TRAIL

### IMPORTANT!

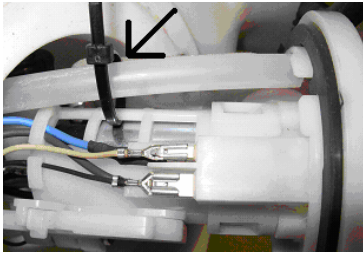
#### Pre-fitting Instructions for Safari Fuel Tanks

1. Rinse tank out with a small amount of petrol and then discard the petrol. This needs to be done to remove any plastic trimmings that may be left in the tank after manufacturing.
2. Before attaching the screws and bolts to the brass inserts, insure that an anti-seize compound (grease will do) is applied to the threads. **Do not use thread retaining compounds.** If there is a risk of the screws and bolts working loose, use lock wire to secure them – mainly for endurance competition events
3. Position the fuel line so that it runs neatly and does not protrude or kink. Position the fuel line clamps and check for leaks.

#### FITTING INSTRUCTIONS



1. Remove the seat and fuel tank. Lift the tank carefully and disconnect the wiring at the fuel pump by pressing the locking tag in and then pull the socket apart. To remove the fuel line slide back the plastic lock to expose 2 blue buttons (Picture 1 & 2) – both must be pressed in at the same time, then slide the hose off.
2. Drain the tank. Tip the tank upside down and remove the fuel pump taking NOTE of the fuel outlet position and sealing ring position (Picture 3) - will only go on one way.
3. Fit up the relief valve baffle and cable tie it down into position (Picture 4)



4. Extract the pickup pump outlet hose and cable tie it to the fuel pump as all pickup pump fuel is distributed to the main fuel pump pickup point (Picture 5)
5. Refit the pump tightening all bolts evenly – look down the tank fill hole and check to see if everything is ok.
6. Remove the tank mounts and install them to the new tank, including the seat mount (Picture 6)
7. Cut the vacuum line 130mm from the white valve, fit the 'T' piece and run the vacuum line to the pickup pump (Picture 7)
8. Remove and replace the left hand front cover with the modified one (Picture 8)
9. Reinstall the tank, connecting wiring, fuel line and vacuum line and tighten the tank mounts.
10. Check that all fittings and hoses are secure, then put a small amount of fuel in the tank and **CHECK THE ENTIRE SYSTEM FOR LEAKS.**