

## HUSQVARNA TE610-630

### IMPORTANT!

#### Pre-fitting Instructions for Safari Fuel Tanks

1. Rinse tank out with a small amount of petrol and then discard the petrol. This needs to be done to remove any plastic trimmings that may be left in the tank after manufacturing.
2. Before attaching the screws and bolts to the brass inserts, insure that an anti-seize compound – grease will do – is applied to the threads. **Do not use thread retaining compounds.** If there is a risk of the screws and bolts working loose, use lock wire to secure them – mainly for endurance competition events
3. Position the fuel line so that it runs neatly and does not protrude or kink. Position the fuel line clamps and check for leaks.

### MOUNTING MATERIALS

2	M6 x 20mm Hex Bolt	1	Cross brace
2	Stainless Steel Washers	1	Husqvarna Fuel Line – 350mm
4	Rubber Washers	1	90° Quick Connector
2	Button Taps and 'O' Rings	1	Straight Quick Connector (610 only)
4	M6 x 12mm Button Socket Screws	1	Straight Joiner (630 Only)
1	Fuel Cap & Breather Hose – 300mm	2	Hose Clamps
		1	Wiring Loom (630 only)
		1	Cross over Tube – 500mm
		1	Guard (610 only)

### FITTING INSTRUCTIONS

For ease of installation your fuel tank should be run dry or close to empty.

1. **Remove the original fuel tank** - Remove original Breather hose which runs down front frame tube.
2. **Remove the fuel pump**  
630 tanks only—Fit wiring extender to the fuel pump.
3. Fit fuel pump to Safari Fuel Tank (630 will fit only one way. 610 make sure the wiring is towards the front.)

#### **Photo 1**

610 only - Fit the guard. **Photo 2**

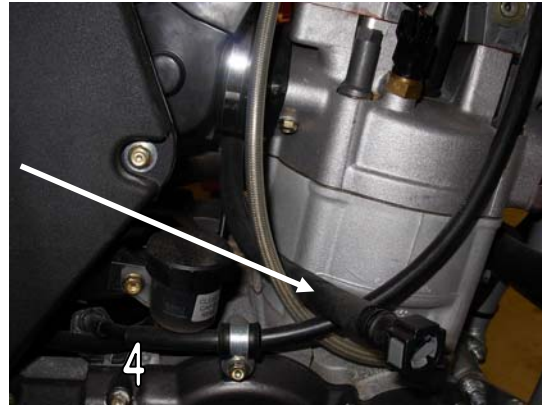
**Note:** TE 610 - Some fuel filters may sit on the side of the fuel pump cavity causing the fuel pump to sit uneven. Doing the bolts up in stages will pull the fuel pump down and allow it to seat evenly against the tank

### TE610 Only





**Fuel Line  
610 only**



4. Fit fuel lines as shown. **Photo 3, Photo 4 and Photo 5**

5. Remove radiator fan. Route crossover tube as shown from right hand side. **Photo 6**

**Note: That crossover tube is routed through bottom loop of coolant bottle.**

Refit radiator fan.

6. TE 630 only – sit Safari Fuel Tank on top of the backbone of frame. Connect fuel line and wire extension.

7. Fit Safari Fuel Tank to bike.

8. TE 610 only – Connect fuel line and wiring harness.

9. Connect cross over tube to fuel taps.

10. Fit the cross brace. Ensure that the locating brackets are tightened and the washers are assembled correctly (**Photo 7**).

11. Check that all the fittings and hoses are secure, and then put a small amount of fuel in the tank and **CHECK THE ENTIRE SYSTEM FOR LEAKS!**

12. Enjoy your Adventure Riding.



**Fuel Line  
630 only**

