

KTM EXC 250/300/450/530 '08 SAFARI

IMPORTANT!

Pre-fitting Instructions for Safari Fuel Tanks

1. Rinse tank out with a small amount of petrol and then discard the petrol. This needs to be done to remove any plastic trimmings that may be left in the tank after manufacturing.
2. Before attaching the screws and bolts to the brass inserts, insure that an anti-seize compound – grease will do – is applied to the threads. **Do not use thread retaining compounds.** If there is a risk of the screws and bolts working loose, use lock wire to secure them – mainly for endurance competition events.
3. Position the fuel line so that it runs neatly and does not protrude or kink. Position the fuel line clamps and check for leaks.

Fitting Instructions

- 1) Drain the fuel from the standard fuel tank.
- 2) Remove the seat, radiator shrouds and the standard fuel tank.
- 3) Remove the tap from the standard tank and fit to the new tank, using the supplied bolts.
- 4) Fit the new tank to the bike, ensuring that it locates on the rubber mounts properly, then push down hard.
- 5) Fit the seat locator to the mount tab, using the supplied 6mm nylock nut. Then fit the rubber gromet, 33mm tube, mount tab and 50mm bolt in the original position as shown in the pictures.
- 6) To fit the crossbrace, hold the cross bar vertically with the scallop up, and place the bar against the frame. Use the two clamps to hold it loosely in place, then turn the supplied bolts into the crossbrace inserts, with a rubber washer on each side of the crossbrace and the large steel washer at the bottom. Once the crossbrace is in its correct position, tighten the clamps.
- 7) Refit the fuel line and clamps.
- 8) Refit the seat.
- 9) Check that all the fittings and hoses are secure, then put a small amount of fuel in the tank and **CHECK THE ENTIRE SYSTEM FOR LEAKS!**

