

KTM SXC 625 27L

IMPORTANT!

Pre-fitting Instructions for Safari Fuel Tanks

1. Rinse tank out with a small amount of petrol and then discard the petrol. This needs to be done to remove any plastic trimmings that may be left in the tank after manufacturing.
2. Before attaching the screws and bolts to the brass inserts, insure that an anti-seize compound (grease will do) is applied to the threads. **Do not use thread retaining compounds.** If there is a risk of the screws and bolts working loose, use lock wire to secure them – mainly for endurance competition events
3. Position the fuel line so that it runs neatly and does not protrude or kink. Position the fuel line clamps and check for leaks.

Fitting Instructions

- 1) Drain the fuel from the standard fuel tank.
- 2) Remove seat and standard tank leaving fuel line connected to carby.
- 3) Remove seat locator from standard tank and fit to new tank.
- 4) Remove tap from standard tank and fit to new tank.
- 5) Fit cross brace in behind the main frame above the exhaust with the flat side up. Lugs go either side of the main frame. Fit hose clamp around the frame and through the cross brace with the knuckle at the rear. (You may a second pair of hands to get the hose clamp started) Position the cross brace so that the lugs are about 5mm below the gusset welded to the main frame.
- 6) Position tank on bike.
- 7) Fasten cross brace to the tank with screws supplied.
- 8) Fit the rear mount bolt as standard.
- 9) Fit fuel line
- 10) Refit the seat.
- 11) Check that all the fittings and hoses are secure, then put a small amount of fuel in the tank and **CHECK THE ENTIRE SYSTEM FOR LEAKS!**